

Sheet Steel																
Gauge	Hot Roll & HR P&		Cold Roll	Lbs/Sq. Foot	Sheet Size											
	Decimal Equiv.	Range	Range		36 x 96	36 x 120	48 x 96	48 x 120	48 x 144	60 x 96	60 x 120	60 x 144	72 x 96	72 x 120	72 x 144	
4	.2242	.2332 - .2152	x	9.375	225	281.25	300	375	450	375	468.75	562.5	450	562.5	675	
5	.2092	.2182 - .2002	x	8.75	210	262.5	280	350	420	350	437.5	525	420	525	630	
6	.1943	.2033 - .1853	x	8.125	195	243.75	260	325	390	325	406.25	487.5	390	487.5	585	
7	.1793	.1873 - .1713	.1703 - .1883	7.5	180	225	240	300	360	300	375	450	360	450	540	
8	.1644	.1724 - .1564	.1554 - .1734	6.875	165	206.25	220	275	330	275	343.75	412.5	330	412.5	495	
9	.1495	.1575 - .1415	.1405 - .1585	6.25	150	187.5	200	250	300	250	312.5	375	300	375	450	
10	.1345	.1425 - .1265	.1285 - .1405	5.625	135	168.75	180	225	270	225	281.25	337.5	270	337.5	405	
11	.1196	.1276 - .1116	.1136 - .1256	5	120	150	160	200	240	200	250	300	240	300	360	
12	.1046	.1126 - .097	.0966 - .1106	4.375	105	131.25	140	175	210	175	218.75	262.5	210	262.5	315	
13	.0897	.0967 - .0827	.0847 - .0947	3.75	90	112.5	120	150	180	150	187.5	225	x	x	x	
14	.0747	.0817 - .0677	.0697 - .0797	3.125	75	93.75	100	125	150	125	156.25	187.5	x	x	x	
15	.0673	.0733 - .0613	.0623 - .0723	2.812	67.488	84.36	89.984	112.48	134.976	112.48	140.6	168.72	x	x	x	
16	.0598	.0658 - .0538	.0498 - .0548	2.5	60	75	80	100	120	100	125	150	x	x	x	
17	.0538	.0598 - .0478	.0438 - .0518	2.25	54	67.5	72	90	108	90	112.5	135	x	x	x	
18	.0478	.0528 - .0428	.0378 - .0458	2	48	60	64	80	96	80	100	120	x	x	x	
19	.0418	x	.0329 - .0389	1.75	42	52.5	56	70	84	70	87.5	105	x	x	x	
20	.0359	x	.0329 - .0359	1.5	36	45	48	60	72	60	75	90	x	x	x	
21	.0329	x	.0299 - .0359	1.375	33	41.25	44	55	66	55	68.75	82.5	x	x	x	
22	.0299	x	.0269 - .0329	1.25	30	37.5	40	50	60	50	62.5	75	x	x	x	
23	.0269	x	.0239 - .0299	1.125	27	33.75	36	45	54	45	56.25	67.5	x	x	x	
24	.0239	x	.0209 - .0269	1	24	30	32	40	48	40	50	60	x	x	x	
25	.0209	x	.0179 - .0239	0.875	21	26.25	28	35	42	35	43.75	52.5	x	x	x	
26	.0179	x	.0159 - .0199	0.75	18	22.5	24	30	36	30	37.5	45	x	x	x	
27	.0164	x	.0144 - .0184	.8799999999999999	16.512	20.64	22.016	27.52	33.024	27.52	34.4	41.28	x	x	x	
28	.0149	x	.0129 - .0169	0.625	15	18.75	20	25	30	25	31.25	37.5	x	x	x	
29	.0135	x	.0115 - .0155	.6200000000000000	13.488	16.86	17.984	22.48	26.976	22.48	28.1	33.72	x	x	x	